Control Gear and Accessories

Introduction

Thorn Lighting control gear and accessories have achieved a reputation for consistently high quality at economical prices by a policy of close co-operation between research and engineering departments and the factory where the equipment is made. The factory has been granted a British Standard Licence (No. 5567) for the manufacture of mercury and low pressure sodium ballasts to BS.4782 and most discharge lamp ballasts within this range bear the Kitemark emblem. This emphasises the high standard of quality and inspection at the factory and ensures maximum performance with long life. Manufacture is carried out at Spennymoor, Co. Durham, in what is probably the largest control gear factory in Europe. A high proportion of its output is exported.

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Theatre Lighting

Dimmer Control for All Application

The Thorn range of dimmer systems embraces almost every conceivable lighting control requirement, and extends from the simplest industrial application to the largest theatre or television studio.

Series H Industrial Range

A choice of four dimmer sizes will control filament lamp loads of up to 1 2.5 5 or 10 kilowatts respectively. Fluorescent lamp installations are served by a choice of three dimmers controlling for example, 6, 12 or 32 five foot 65 watt tubes.

All the above dimmers are available with control units offering:-

- (a) A hand operated intensity control.
- (b) Automatic fade to Off or Full with single push button control.
- (c) Automatic fade to Off, Intermediate or Full with three push button control.
- (d) Automatic continuous crossfading between two or three dimmers—particularly suitable for colour change effects.

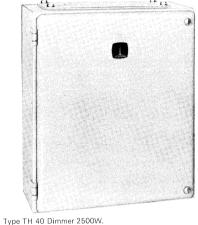


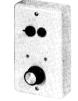
Provides simple theatre type lighting control at a price which commends its use in clubs, schools, public halls, photographic studios, etc.

Special Lighting Control Systems

In addition to the standard equipments described, the Theatre Lighting Division is prepared to consider custom-built lighting control systems of any complexity. Examples of these are auditorium and ballroom lighting, restaurants, hospitals, window displays and picture galleries.

Technical sophistication includes such features as automatic brightness control including compensation for varying daylight.







Club Series Multiway Control Systems

These are based on a compact and portable equipment which provides simple theatre type lighting control.

Clubmaster Complete Stage Liahtina

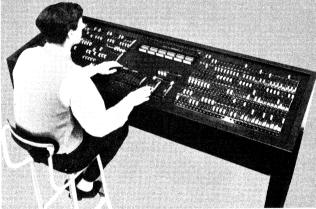
This comprises a Club 10/2 or 5/2 two preset control system together with spotlights and all the other items necessary to equip a small stage.

Clubdisco Systems

Based on the Club 10 equipments. these systems combine manual lighting control with a three-channel sound/light modulation facility. They thus provide an ideal means of controlling lighting in discotheques or other applications where light and music can be combined in a psychedelic effect.

Type SM and PM Systems for Stage Lighting Control

The SM systems utilise the well known manually operated arrangement involving 1, 2, 3 or 4 control levers for each lighting circuit, Simultaneous operation of two or more master faders allows control to be transferred from one row of individual levers to another and thus permits progressive changes between different combinations of lighting circuits or different intensity levels for the same circuits. The PM version combines the function of the SM system with the ability to place any required selection of lighting control levers under the group control of any one of ten group master faders. Thus, ten different combinations of lighting circuits can be prepared in advance with a choice of up to four different intensity levels for each circuit.



PM System at the Malakoff Theatre Paris.

Theatre Lighting

Q-MASTER A New and Economic Wide Range System for Smaller Stage Lighting Control Applications

This is the very latest and most important addition to the Thorn range of theatre and television lighting control systems. By exploiting fully the vast potential of modern semiconductor devices our design team have produced an extremely flexible full facility control system which includes memorised brightness levels for all lighting circuits and can be produced at a price which commends its use in even the smaller theatre or TV studio. It thus goes a very long way towards closing the gap between simple conventional control systems and the lighting man's dream of Q-File which is ideal for larger installations but is frequently too expensive for the average small scale user. It is therefore little wonder that the arrival of O-Master is an exciting event in the history of the Theatre Lighting Division and we trust that this system will enjoy the sort of success which enabled Q-File to place Thorn in the forefront of manufacturers of equipment of this type.

Summary of Facilities

- —Up to 160 Lighting Circuits.
- —Dimmer Level Memories.
- —Independent Group Master Controls.
- —Automatic and/or Manual Fades.
- —Fade within Fade Facilities.
- —Independent Manual Control of all Lighting Circuits.
- —Simple to Install Just a Desk and the Dimmer Cabinets.
- —Transportable May be taken on
- —Rapid First Line Servicing by Electrical Staff No Special Electronic Knowledge is Required. The last feature is of particular importance to theatre users where the absence of specially trained maintenance personnel can present difficulties in the event of a

breakdown.

In common with other Thorn control systems, Q-Master is used in conjunction with a choice of thyristor or triac dimmer units having load capabilities of 2-5, 5 or 10kW. These are housed in cabinets each containing up to 40 dimmers and the individual units can be supplied as plug-in modules or as cheaper wired-in versions.



40 circuit Q Master console with dimmer cabinet housing 40 x 2.5 kW dimmers

Q-FILE Full Facility System for Theatre and Television Lighting Control

Q-FILE is the best established equipment of its type in the world with more than 40 systems in use or on order for television studios and theatres in Europe, the Middle East and North America.

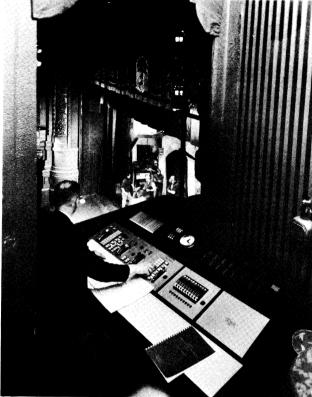
and North America. A full description of all the facilities is not practical in the space available but briefly, the Q-FILE system enables the brightness level of any number of lighting circuits to be memorised instantly in 100 (optionally 200) electronic memory files which may be selected sequentially or in random order. Thus, the subsequent use of these memories will provide the choice of 100 or more independent lighting plots, each of which can utilise some or all of hundreds of lighting circuits. Each plot includes a predetermined free choice of brightness level for every circuit used and any number of memories can be combined by addition or subtraction to form composite plots which may then be separately memorised if required The recall of memorised lighting can take place either with instant effect or in sequence of up to four simultaneously available automatic and independent fade processes. Each fade process may involve the use of any single memory or any combination of memories. Both instant and fade cues may take place concurrently and once a fade action has been initiated, it proceeds automatically, leaving the operator free to introduce shorter term lighting effects

All these actions can be easily achieved by a single operator seated at a small panel with all the controls at his finger tips.

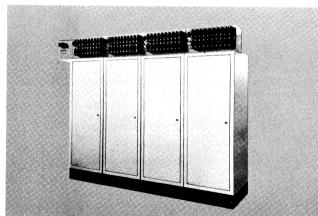
Optional Q-File facilities include a portable control unit which enables lighting to be set up and memorised from any convenient location, and a tape memory system for the long term storage of lighting information. The latter system enables the entire contents of the Q-File memory bank to be copied into a cassette of magnetic tape. On any later occasion, this cassette may be used to restore the memorised data and thus enable the original lighting programme to be repeated.

Footnote

The latest version, Q-File 2000, offers even more user facilities and takes full advantage of modern integrated circuit techniques. This has resulted in a reduction in size of the control equipment with consequent space saving benefits.



Q-File at Grand Theatre Leeds.



Group of LAO Type Dimmer Cabinets

Theatre Lighting

Son et Lumière

For many years, nationally important buildings have featured in Thorn Son et Lumière displays in which a wide range of light sources and control equipment are employed to produce a grand spectacle of colour and sound.

All enquiries should be routed to your Regional Office or to: Theatre Lighting Division, Great Cambridge Road, Enfield, Middlesex.

Technical Note

Thorn Son et Lumière employs a wide range of modern light sources which are controlled by the specially designed Aurama electronic memory system. This allows very complex lighting changes to take place automatically in response to signals from the tape recorder which also provides the commentary and sound effects.



Son-et-Lumière Canterbury Cathedral.

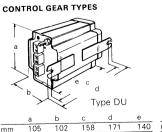
Circuit components for 400W, 700W and 1000W MBF, MBFR and MBF Kolorlux mercury discharge lamps

Lamp wattage Circuit diagram	400W 301	700W 306		1000W 306
Ballast				
Catalogue no. Weight Filling Illustrated type Can colour Terminals	G 53193.4*‡ 3.86kg Polyester resin DS White Screw	G 53157.T + 5⋅5kg Polyester resin DU White Screw	G 53198.4*‡† 2-54kg Polyester resin DT White Screw	2 × G 53243.4*‡† 3.86kg(each) Polyester resin DS White Screw
Capacitor				0.000464
Catalogue no. Capacitance µF Working volts Terminals	G C2331 20 ±10% 250V Flying leads	G C2331 $+$ 20 \pm 10% 250V Flying leads	G C2370† 13 ±10% 250V Flying leads	2×G C2346† 25±10% (each) 250V Flying leads
Other ballast voltage ratir	ngs			
220V 50Hz Catalogue no. Illustrated type Can colour Weight	G 53193.2‡ DS White 3-86kg	Not available — — —		2×G 53243.2‡† DS White 3⋅86kg
200/250V50HzCatalogueno. Illustrated type Can colour Weight Voltage tappings	G 53157.T DU White 5·5kg 200; 210; 220; 230; 240; 250V	G 53157.T + DU White 5-5kg 210; 220; 230; 240; 250V	G 53158.T† DS White 3-86kg	2×G 53164.T† DU White 5-5kg(each) 190; 200; 210; 220 230; 240V

*Units marked with British Standard Kitemark to BS.4782

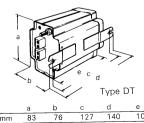
1The heat dissipation from these ballasts is extremely efficient and it is therefore necessary to ensure that cables in close proximity to the ballast surface are high temperature grade or suitably protected by high temperature sleaving 12 connected in parallel are used for one lamp.

CIRCUIT DIAGRAMS	301 Circuit for MBF and MBFR mercury discharge lamps	and MBFR mercury discharge lamps
	L PFC	PFC CAPACITOR BALLAST
	N CAPACITOR BALLAST	N BALIAST



6.25 6.75

4.125 4.0



T b				c d	<i>≫</i>
	a 🔍	\nearrow	≪/	Type I	DS
	а	b	С	d	e
mm	98	b 89	146	158	e 45 1.75

Circuit components for 250W, 400W and 1000W Kolorarc metal halide discharge lamps

CONTROL GEAR FOR 240V 50Hz SUPPLY

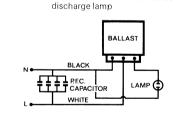
Lamp wattage Circuit diagram (see below)	250W 324	400W 324	1000W 311
Ballast			
Catalogue No.(s) Weight Filling Illustrated type (see below) Can colour Terminals	G.53251.T 3.8kg Polyester resin Type DS White Screw	G 53193.4 3-86kg Polyester resin Type DS White Screw	G 53247.4 24kg Polyester resin Type DP Black Flying leads
Ballast Fixing Bracket			
Catalogue No.	_		G M6181
Capacitor			
Catalogue No.(s) Capacitance µF Terminals Working volts	G C2386 30 ±10% 250V Flying leads	G C2331 20∙0 ±10% 250V Flying leads	4 × G C3246* 25 ±10% (each) 250V Flying leads
Ignitor			
Catalogue No. Weight Illustrated type (see blow) Can finish Terminals	G 53283 0-15kg Type DZ Aluminium Leads	G 53283 0.15kg Type DZ Aluminium Leads	
Other ballast voltage ratio	ngs available		

G 53193.2

*Connected in parallel

G 53251.T

324 Circuit for 250/400W metal halide discharge lamp



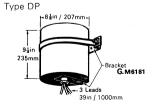
G 53247.2

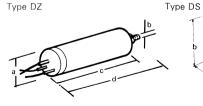
311 Circuit for 1000W metal halide

Centre contact

CONTROL GEAR

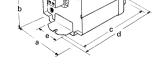
220V 50Hz





		, d		
а	b	С	d	

	а	b	C	d
mm	53	8.0	102	115
in	2.0	0.31	4.0	4.5
				~~~



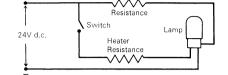
	а	b	С	d	е
mm	98	89	146	158	45
in	3.875	3.5.	5.75	6.25	1.75

# Circuit components for M1 and M2 miniature mercury discharge lamps

#### LAMP TYPE M1

#### CONTROL GEAR FOR 24V d.c. OPERATION

Rating	4·5W
Supply volts	24 d.c.
Series resistance†	24 ohms
Heater resistance†	30 ohms
†Supplied by installer	



#### LAMP TYPE M2

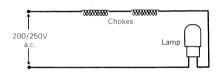
#### CONTROL GEAR FOR 200/250V 50Hz, a.c. OPERATION

#### CHOKES (two required)

Catalogue no. Weight Filling Illustrated type Can colour	GC1/80 1-9kg/4-25lb Polyester resin A2 White	G 62825 0·57kg/1·25lb Polyester resin G White
Terminals	Screw	Leads

Alternatively, series resistors of values between 480 and 160 ohms may be used in place of the two series chokes to give operating currents in the range 0.5 to 1.5 amps.

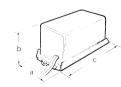
#### CIRCUIT DIAGRAM



#### **CONTROL GEAR TYPES**

Α2





а	b	С	d	а	b	С
64	48	172	152	42	41	89
2.5	1.875	6.75	6.0	1.656	1.5625	3.5

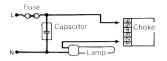
# Circuit components for MB/D, MBL/D, MBW/U and ME/D mercury discharge lamps

Lamp	125W MB/D or 125W MBL/D or 125W MBW/U	250W ME/D	1000W ME/D
Circuit diagram	301	301	316
CHOKE			
Catalogue no.	G 53159.T	G 53235	4×G 53235
Weight	2·72kg/6lb	10·43kg/23lb (each)	10·43kg/23lb (each)
Filling	Polyester resin		-
Illustrated type	DT	DC	DC
Can colour	White		_
Terminals	Screw	Screw	Screw
CAPACITOR			
Catalogue no.	G C2234	G C2275	3×G C2276
Capacitance µF	$8 \pm 10\%$	$60 \pm 10\%$	$80\pm10\%$ (each)
Working volts	250V	250V	250V
Terminals	Flying leads	Screw	Screw
Illustrated type		CA	СВ
STARTING CAPACITOR			
Capacitance μF		-	0.5
Working volts		_	1000V
Manufacturer and ref. no.		position.	TCC type CP142W or equivalent

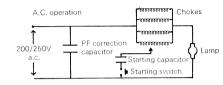
# Circuit components for MB/D, MBL/D, MBW/U and ME/D mercury discharge lamps

#### CIRCUIT DIAGRAMS

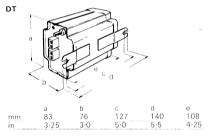
301 Circuit for ME/D and MB/D mercury discharge lamps

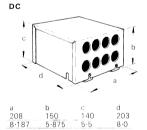


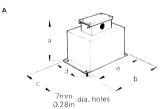
316 Circuit for 1000W ME/D lamp

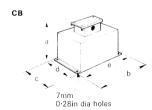


#### CONTROL GEAR TYPES









a b c	d (	e
mm 178 197 114	89	178
in 7·0 7·75 4·5	3.5	7.0

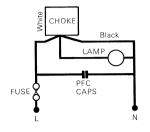
a b c d e 178 229 133 108 210 7·0 9·0 5·25 4·25 8·25

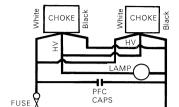
# Circuit components for CSI compact source and MBI L linear metal halide discharge lamps

Lamp	750W MBI L	1200W or 1600W	400W CSI	1000W CSI
		MBI L	24.0	317
Circuit diagram	311	312	318	317
Ballast				
Catalogue no.	G 53254.4	2×G 53254.4	G 53196.4	G 53255.T
Weight	23·2kg/51·5lb	23·2kg/51·5lb (each)	11 8kg/26lb	27·2kg/60lb
Filling	Polyester resin	Polyester resin		
Illustrated type	DP	DP	DD	DE
Can colour	Black	Black	Light grey	Black/White
Terminals	Leads	Leads	Screw	Screw
Ballast Fixing Bracket				
Catalogue no.	G M6181	2×G M6181		
Capacitor		,		
Catalogue no.	4×G C2346	8×G C2346		8×G C2346
Capacitance µF	25 ± 10% (each)	$25 \pm 10\%$ (each)	_	$25\pm10\%$ (each)
Working volts	250V ` `	250V		250V
Terminals	Flying leads	Flying leads		Flying leads
Fused or unfused	Unfused	Unfused	_	Unfused
Other ballast voltage rat	ings			
220V 50Hz	G 53254.2	2×G 53254.2	G 53196.2	G 53255.T

# MBI L linear metal halide discharge lamps

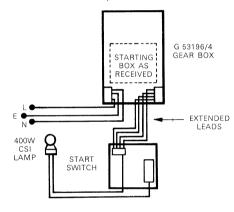
# CIRCUIT DIAGRAMS 311 Circuit for 750W MBI L lamp

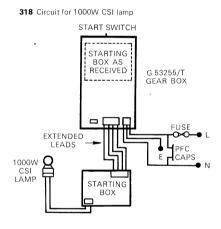




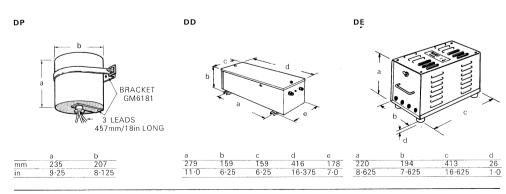
317 Circuit for 1200W or 1600W MBI L lamp

312 Circuit for 400W CSI lamp





#### **CONTROL GEAR TYPES**



# Circuit components for XB and XE/D compact source xenon discharge lamps

Lamp Circuit diagram	250W XE/D <b>320</b>		500W XE/D <b>320</b>		1000W XB <b>320</b>	
Ballasts						
Catalogue no. Weight Illustrated type Terminals	4×G 53235 10·4kg/23lb (e <b>DC</b> Screw	10·4kg/23lb (each) DC		3235 /23lb (each)	6×G 53235 10·4kg/23lb (each) <b>DC</b> Screw	
Starter					-	
Catalogue no. Weight Illustrated type	G 53239 5∙9kg/13lb <b>DF</b>	5.9kg/13lb		9 3lb	G 53239 5·9kg/13lb <b>DF</b>	
Capacitors				THE RESERVE OF THE PERSON OF T		
Catalogue no.  Mains current	or 2×G C2275	-G C2276 (200 μF)		2276 (240 μF) C2276 275 (300 μF) 40 μF)	3×G C2276 (240 μF or 3×G C2276 +G C2275 (300 μF) 7·5A (240 μF)	
Working volts Terminals Illustrated type	2A (200 μF) 250V Screw CA (G C2275) CB (G C2276)		4·5A (300 μF) 250V Screw CA (G C2275) CB (G C2276)		5A (300 μF 250V Screw CA (G C2275) CB (G C2276)	
D.C. LAMPS ON 200/2						
Lamp Circuit diagram	250W XE/D <b>323</b>	500W <b>323</b>	XE/D	2000W XE/D 2 electrode <b>321</b>	2000W XE/D 3 electrode	
Starter		J23		321	322	
Catalogue no. Weight Ilustrated type	G 53239 5 9kg/13lb <b>DF</b>	G 532 5·9kg, <b>DF</b>		G 53233 12·7kg/28lb <b>DG</b>	G 53234 4·1kg/9lb <b>DH</b>	
Rectifier ballast						
Catalogue no. Weight Ilustrated type	G 53236 37kg/85lb <b>Dl</b>	G 532 37kg/ <b>DI</b>		G 53237 180kg/400lb <b>DK</b>	G 53238 180kg/400lb <b>DK</b>	
D.C. LAMPS ON 35/65	V D.C. SUPPLY					
amp	250W XE/D	500W	XE/D	2000W XE/D 2 electrode	2000W XE/D 3 electrode	
Circuit diagram	323	323		321	322	
Starter						
Catalogue no. Veight Ilustrated type	G 53239 5·9kg/13lb <b>DF</b>	G 532 5·9kg/ <b>DF</b>		G 53233 12·7kg/28lb	G 53234 4·1kg/9lb	

DF

V--25

23 23A

V-16·5

15 15A DG

V-25

80

80A

DH

V-27

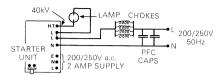
74

74A

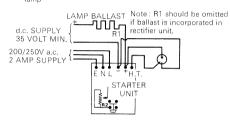
# Circuit components for XB and XE/D compact source xenon discharge lamps

#### CIRCUIT DIAGRAMS

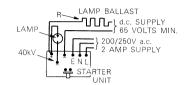
320 Circuit for a.c. lamps on 200/250V 50Hz supply



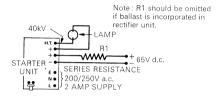
322 Circuit for 2000W 3-electrode



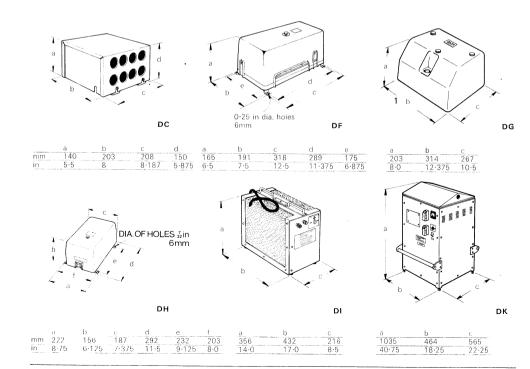
321 Circuit for 2000W 2-electrode



323 Circuit for 250/500W d.c.



#### **CONTROL GEAR TYPES**



Current (amps)

Series resistance

Resistance value (ohms)

# Circuit components for SOX and SLI sodium discharge lamps



CONTROL GEAR	FOR 240V 50Hz SUPP	PLY		
Lamp	35, 55W SOX	140W SLI/H or 90W SOX	135W SOX or 180W SOX	200W SLI/H
Circuit diagram	307	307	304	302
Ballast				
Catalogue no.	G 53182.4†	G 53232.4†	G 53260.T†	G 53261.T†
Weight	3⋅4kg/7⋅5lb	5-82kg/12-6lb	6.55kg/14.5lb	6.55kg/14.5lb
Filling Illustrated type	DR	Polyester resin	Polyester resin	Polyester resin
Can colour	White	White	White	White
Terminals	Screw	Screw	Screw	Screw
Capacitor				
Catalogue no.	G C2284	G C2231 (for 140W) G C2346 (for 90W)	G C2281	G C2382
Capacitance μF	$15\pm10\%$	$20 \pm 10\% \text{ (for 140W)} \\ 25 \pm 10\% \text{ (for 90W)}$	$\textbf{13} \pm \textbf{5}\%$	$35\pm10\%$
Working volts	250V	250V	440V	250V
Terminals	Flying leads	Flying leads	Flying leads	Flying leads
Other ballast vol	tage ratings			
220V 50Hz	G 53182.T	G 53232.2	G 53260.T	G 53261.T
250V 50Hz	G 53182.T	Not available	Not available	Not available

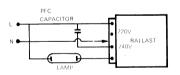
[†]Units marked with British Standard Kitemark to BS.4782

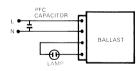
#### **CIRCUIT DIAGRAMS**

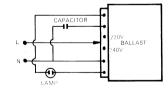
302 Circuit for 200W SLI/H sodium discharge lamp

307 Circuit for 140W SLI/H and 35W/55W/90W SOX



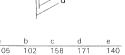


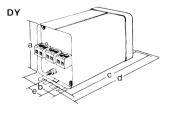




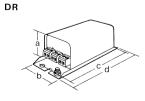
### DU







	а	b	С	d	е
nm	114	93	165	178	67
n	4.5	3.656	6.5	7.0	2.625



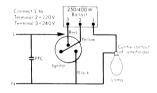
	a	b	С	d
mm	59	81	216	232
in	2.312	3.187	8.7	9.125

# Circuit components for 250W and 400W SON high-pressure sodium discharge lamps

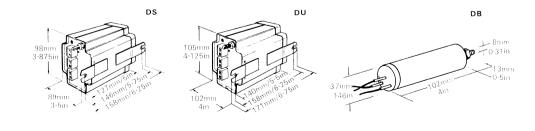
Ballast	Lamp wattage Circuit diagram	250W <b>315</b>	400W <b>31</b> 5	
Seg   Seg			010	
Catalogue no.       G. C2235       2 ° G. C2218         Capacitance μF       30 ° 10%       20 ° 10% (each)         Working volts       300V       250V         Terminals       Flying leads       Flying leads         Ignitor         Catalogue no.       G. 53282       G. 53282         Weight       0 ° 065kg/2 ° 30z       0 ° 065kg/2 ° 30z         Illustrated type       DB       DB         Can finish       Aluminium       Aluminium         Terminals       Flying leads         Other ballast voltage ratings	Weight Filling Illustrated type Can colour	3·8kg/8·5lb Polyester resin <b>DS</b> White	5·7kg/12·55lb Polyester resin <b>DU</b> White	71
Capacitance μF         30 ± 10%         20 ± 10% (each)           Working volts         300V         250V           Terminals         Flying leads         Flying leads           Ignitor           Catalogue no.         G . 53282         G . 53282           Weight         0 · 065kg/2 · 3oz         0 · 065kg/2 · 3oz           Illustrated type         DB         DB           Can finish         Aluminium         Aluminium           Terminals         Flying leads         Flying leads   Other ballast voltage ratings	Capacitor			
Catalogue no. G. 53282 G. 53282 Weight 0.065kg/2·3oz 0.065kg/2·3oz Illustrated type DB DB Can finish Aluminium Aluminium Terminals Flying leads Flying leads Other ballast voltage ratings	Capacitance μF Working volts	30 <u> </u> 10% 300V	20 ±10% (each) 250V	
Weight         0.065kg/2·3oz         0.065kg/2·3oz           Illustrated type         DB         DB           Can finish         Aluminium         Aluminium           Terminals         Flying leads         Flying leads	lgnitor			· · · · · · · · · · · · · · · · · · ·
	Weight Illustrated type Can finish	0·065kg/2·3oz <b>DB</b> Aluminium	0∙065kg/2∙3oz <b>DB</b> Aluminium	
220V 50H ₂	Other ballast voltag	e ratings		
=20 V 30112 G. 53231.1 G. 53230.1	220V 50Hz	G. 53251.T	G. 53230.T	

315

#### Circuit for 250 400W SON SONT Lamps

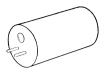


#### CONTROL GEAR TYPES

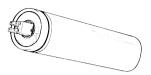


# Capacitors for fluorescent tube circuits

#### STANDARD PFC AND SERIES CAPACITORS



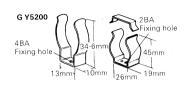
R with pin terminals



Q with push wire terminals

#### CAPACITOR SUPPORT CLIPS

GY5244 For 38mm dia. capacitors GY5245 Clip for GY5244 GY5200 For 25mm dia. capacitors



G Y5244

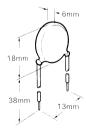
	Capacitance	Fused or	Rated		Dia.	Length*	Weight	
Catalogue no.	(μF)	unfused	voltage	Type	mm	mm	g	Use
G C2220	8.4 ± 5%	Unfused	250V	R	38	100	142	6ft 85W/5ft 65W SRS
G C2222	8 +10%	Unfused	250V	R	38	100	199	5ft 80W/2ft 40W SS/QS
G C2274	10 +10%	Fused	250V	R	38	104	199	Twin 5ft 65W SS
	5·7 ± 5%	Fused	250V	R	32	77	90	5ft 50W SRS Arrowslim fitting
G C2368		Unfused	440V	R	38	200	353	8ft 125W QS
G C2228	7.8 ± 5%	Unfused	440V	- Ω	40	107	199	8ft 125W SS
G C2344**	7.2 ± 5%,			R	38	100	142	6ft 85W SS
G C2223	6 -10%	Unfused	250V					40W SRS
G C2273	5.5 + 10%	Unfused	250V	R	38	100	180	
G C2226	5 + 5%	Unfused	440V	R	38	156	227	8ft 85W QS
G C2245	5 +10%	Unfused	250V	R	38	100	170	5ft 65W SS
G C2224	3.5 - 10%	Unfused	250V	R	38	54	113	20/30/40W SS/QS
G C2225	3.5 +10%	Fused	250V	R	38	57	113	20/30/40W SS/QS
	3 - 10%	Fused	250V	R	32	78	99	3ft 30W Arrowslim fitting
G C2227	2 10%	Unfused	250V	R	26	44	56	13/8/6/4W SS
G C22861								

All 250V types are metallised polypropylene (dry) film construction **Metallised paper construction

Push wire terminals project 23mm

‡Tag terminals project 8mm

#### RADIO INTERFERENCE SUPPRESSION CAPACITORS



G C2139
A ceramic base 0.005μF 800V a.c. capacitor to BS.4017 with high temperature PVC sleeved 38mm leads.

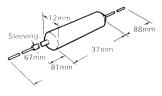
All starter switches and starting transformers shown in this catalogue incorporate a  $0.005 \mu F$  radio interference suppressor. For additional suppression the following capacitors are available :



G C2051

A radio interference suppression filter network comprising two 0-005 µF and one 0-1 µF delta connected for additional suppression where the GC2139 fails to suppress the interference.

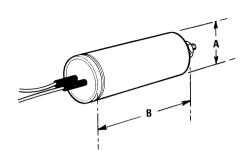
#### ARTIFICIAL EARTH



#### G C2050

An artificial earth unit for connection between the tube earth strip, or a metal chassis in close proximity to the tube, and neutral when no earth is available.

# Capacitors for mercury and sodium discharge lamp circuits



	Capacitance	Diame	Diameter A*		3*
Catalogue no.	μf 10%	mm	in	mm	in
G C2383	8	38	1.5	74	2.91
G C2370	13	45	1.77	104	4.10
G C2284	15	45	1.77	104	4.10
G C2345	16	45	1.77	104	4.10
G C2385	18	45	1.77	107	4.21
G C2331	20	45	1.77	107	4.21
G C2346	25	45	1.77	107	4.21
G C2386	30	45	1.77	105	4.14
G C2382	35	45	1.77	105	4.14

*Maximum dimensions

Notes (1) Capacitors in above table are suitable for continuous operation in the temperature range —40. C to 85. C and have a working voltage rating of 250V.

(2) All types are of metallised film construction and have an earth studiatione end of the canister

(3) Fixing is by means of a clip supplied with the capacitor.

	Capacitance	Working	Depth A	A	Width I	3	Height <b>C</b>	
Catalogue no.	μf - 5%	voltage	mm	ın	mm	in	mm	in
G C2281	13	440	51	2	76	3	105	4.125
G C2278	15	350	51	2	76	3	121	4.75
G C2288	17.5	350	51	2	76	3	137	5.375

Capacitors are suitable for continous operation in the temperature range of  $-40^{\circ}$  C to  $-70^{\circ}$  C.

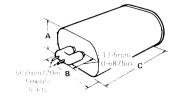
#### CAPACITOR CLIP

#### G Y5279

For 76mm/3in - 51mm/2in capacitors







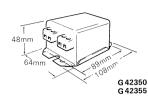
^{*}Length is can length only. Pin terminals project 9mm

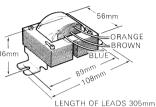
# Voltage transformers and emergency lighting

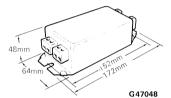
#### SUPPLY VOLTAGE STEP-UP TRANSFORMERS

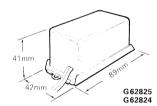
Head in conjunction with 240V circuits

Catalogue no.	G42343	G42350	G 42355	G47048
Voltage input	220V	220V	200/210V	110V
Max. tube length wattage and circuit	8ft 125W SS   	8ft 125W SS 8ft 125W QS 8ft 85W QS 6ft 85W SRS	8ft 125W QS 8ft 85W QS 6ft 85W SRS	5ft 80W SS 5ft 65W SS/SRS 4ft 40W SS/QS
Weight	0·45kg	0·9kg	0.9kg	1·86kg
Insulation	Varnish	Polyester resin	Polyester resin	Polyester resin
Can colour	Natural	White	White	White
Terminals	Leads	Screw	Screw	Screw









#### CONVERSION CHOKES (50Hz supply)

Used in series with 200/210V choke on 240/250V supply

Catalogue no.	Tube	Weight kg	Insulation	Can colour	Terminals
G 62825	5ft 80W	0.57	Polyester resin	White	Leads
G 62824	4ft 40W	0.57	Polyester resin	White	Leads

#### **EMERGENCY LIGHTING SYSTEM** FOR USE WITH TRANSISTORISED FLUORESCENT FITTINGS

Automatic emergency lighting prevents hazards and panic should the mains supply fail. Transistorised miniature fittings with an efficiency three to four times greater than the corresponding tungsten lamps make the maximum use of standby batteries.

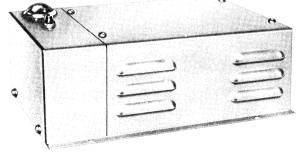
#### Catalogue no. G R2463

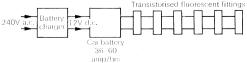
A fully automatic 12V battery charger complete with mains hold-off relay. Suitable for use with

- 6 13W 525mm/21in Transistorised miniature fittings or
- 8 8W 300mm/12in Transistorised miniature fittings

Dimensions - Length 289mm







### Combined ballast units for fluorescent tubes

A range of 240V 50Hz HPF and LPF ballasts incorporating all necessary circuit components in one can.

These ballasts provide completely self-contained units ideal for mounting at some distance away from the tube or. alternatively, for use adjacent to the tube when shortage of space prevents the use of a complete fluorescent fitting.

These units are ideal for mounting within interior signs, or within suitably designed exterior signs, and are also used for some showcase lighting and in certain architectural features such as alcoves. pelmets, etc.

All ballasts have screw terminal connections.

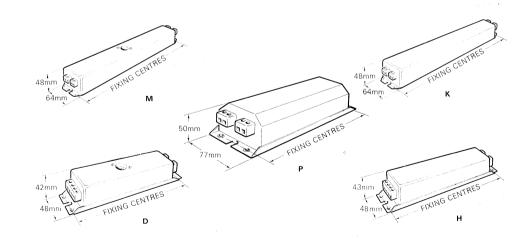
When required, starter switches must be ordered separately.

			Illus-	Fixing	
Catalogue		Can	trated	centres	Weight
no.	Use	colour	type	mm	kg
G CBS/125	2400mm 125W LPF SS	White	M	317	2.6
G CBQ/125	2400mm 125W HPF QS	White	Р	406	4.5
G CBS/685	1800mm 85W, 1500mm 80W,				
	2 × 600mm 40W * HPF SS	White	M	292	2.4
G CBR/80	1500mm 80W HPF SRS	White	K	229	3.0
G CBS/65	1500mm 65W HPF SS	White	M	229	1.8
G CBR/65	1500mm 65W HPF SRS	White	K	229	2.9
G CBS/40	1200mm 40W, 2 × 600mm 20W* HPF SS	White	D	216	1.1
G CBR/40	1200mm 40W HPF SRS	White	К	229	1.8
G CBS/30	900mm 30W, 2 × 450mm 15W * LPF SS †	White	D	166	1.1
G CBQ/30	900mm 30W LPF QS†	White	Н	166	1.6
G CBQ/2240	2×600mm 40W LPF QS†	White	К	229	2.7
G CBQ/220	2 × 600mm 20W LPF QS†	White	Н	190	1.4
G CBS/20	600mm 20W, 450mm 15W LPF SS†	White	D	166	1.0
G CBQ/20	600mm 20W, 450mm 15W LPF QS†	White	Н	166	1.1

SS=Switchstart QS=Quickstart SRS=Semi-resonant start
*An additional starter switch socket will be required when these units are used for

series pair operation.

†Low power factor: use separate capacitor for HPF correction.



#### WEATHERPROOF BOXES FOR EXTERIOR USE

These boxes are made of zinc coated sheet steel finished stove enamel acrylic grey to BS 4800 18B 25. A weatherproof seal is effected between lid and box by means of a closed cell neoprene sponge gasket. Two 20mm/0-78in diameter holes are provided in one end of each box for supply and lamp connections. A wooden baseboard is fitted for control gear mounting and an earth terminal is available on one end. These boxes are not supplied complete with control

gear or terminal blocks.

#### G M6174

1000W HPMV or 400W MBI

#### Internal dimensions

Length 425mm/16-75in Width 244mm/9-625in Height 130mm/5-125in

#### External dimensions

Length 437mm/17-25in Width 247mm/9-75in Height 155mm/6-125in

#### Fixing centres

279 - 279 - 7-92mm diameter/ 11 × 11 × 0-31 in

#### Weight

5-84kg/12-875lb



80 400W HPMV or 35-200W \$LI/H or SCIX

#### Internal dimensions

Length 406mm/16in vvicith 144mm/5-68in Height 130mm/5-125in

#### External dimensions

Length 420mm/16-563ir Width 168mm/6-625m Height 163mm/6-438m

#### Fixing centres

279 × 178 + 7-92mm diameter/ 11 > 7 < 0-31 in

#### Weight

3-74kg/8-25lb

#### G M6169

This box is made of high quality. aluminium designed to accommodate a larger range of control gear for exterior use It can accommodate either:

- 1 80W or 126Vv MBF type control gear with time switch and fuses.
- 2 35 A SOX 55W SOX type control gear
- 3 250Vv or 400VV AIBF type central agar
- 4 140/200W Still control gear emy. No time switch

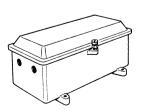
#### Internal dimensions

#### External dimensions

#### Weight







### REMOTE BOXES FOR INTERIOR USE

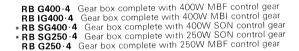
These boxes are made of sheet steel finished stove enamel acrylic light grey to BS 4800. Two 20mm/0.78in diameter holes are provided in one end of each box for supply and lamp connections to two-way 10A porcelain terminal blocks. A separate earth terminal is close to these blocks. Boxes are wired complete with 240V 50Hz HPF control gear.

RB G1000·4 Gear box complete with 1000W MBF control gear RB G700·4 Gear box complete with 700W MBF control gear

#### **External dimensions** Weights

RB G1000 17.92kg/32.5lb Length 425mm/17·06in RB G700 13.95kg/30.75lb Width 247mm/9·75in Height 149mm/5·875in

Fixing centres  $279 \times 279 \times 7.92$ mm diameter/11×11×0.31in



Weights

#### External dimensions

Length 416mm/16·375in Width 157mm/6·18in Height 149mm/5-875in

RB G400 8.05kg/17.6875lb RB IG400 8.59kg/18.9375lb RB SG400 8·17kg/18lb RB G250 6.35kg/14.0625lb

RB SG250 6.8kg/15lb Fixing centres

 $279 \times 178 \times 7.92$ mm/ $11 \times 7 \times 0.31$ in diameter

#### CONTROL GEAR BOXES FOR INTERIOR USE WITH 80 or 125W MBF KOLORLUX LAMPS

Enclosed gear trays fitted with 240V 50Hz HPF control gear wired to a fused terminal block for incoming mains supply and a two-way terminal block for lamp connection. Boxes finished gloss white externally.

RB G125-4 Gear box complete with 125W MBF control gear

RB G80-4 Gear box complete with 80W MBF control gear

#### **External dimensions**

Length 337mm/13-25in Width 92mm/3·625in Height 83mm/3-25in

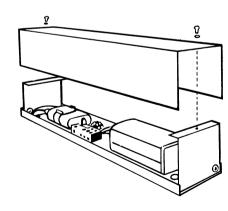
#### Fixing centres

292 × 51mm/11·5 × 2in

BB G125 3.63ka/8lb RB G80 3.18kg/7lb

*To special order only



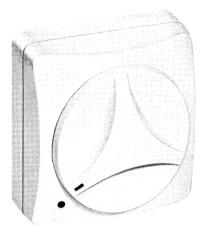


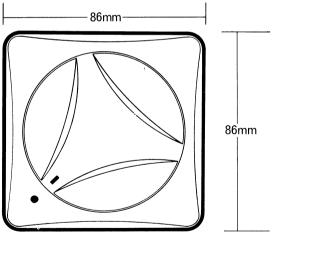
# Mini-dimmer for incandescent lamps

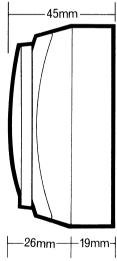
The Mini-Dimmer is a solid state device designed to produce smooth, reliable, and economic dimming of incandescent lamps up to 300W total load on 200/250V 50 Hz supplies.

This dimmer may be substituted directly for any single pole on-off switch mounted on a standard 3\(\frac{3}{8}\)" square switch plate. A special mounting frame is supplied with each dimmer for use with "plaster-depth" or other shallow switch boxes.

Suppression against interference on radio and television is provided within the unit.







Cat. no.	Rating
SS300	300W

### Starter switches

This range of starter switches in plastic canisters incorporates constructional features resulting in switches of high quality, reliability and appearance.

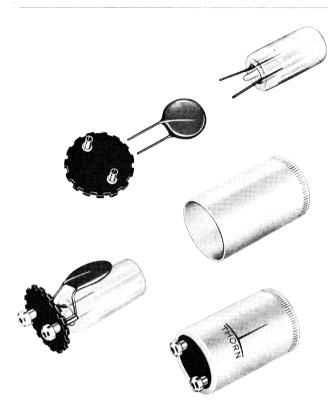
#### CONSTRUCTIONAL FEATURES

- A A high temperature grade of matt white plastic is used for the canister with brand detail in distinctive black ink. The canister is inherently electrically safe and rion-corrodible. The plastic moulding is tremendously tough, difficult to squash, virtually unbreakable and cannot be dented. Plastic can switches are electrically and mechanically interchangeable with metal can types of equivalent rating.
- Solid pins are secured to the insulated base disc and solderless junctions connect these pins to the interior wiring.
- C A ceramic disc type radio interference suppression capacitor is fitted internally to each canister. This type of RIS capacitor is far superior to the waxed paper and foil' type, since short circuit faults have been eliminated as a possible cause of failure.

The various stages in the production of standard Glowswitch starter switches are summarised in the illustration. Individual components are welded together to form the bimetal contact assembly. After the completed glow-bottle is sealed off the lead wires of the bottle and ceramic disc suppressor are clamped inside the terminals. The plastic canister is then shrunk on to the insulated base disc. The serrated edge of the base disc combines with the plastic canister to give a strongly bonded seal.







Catalogue no.	Application	Operating voltage
155/800	2400mm 125W leading circuit or 1800mm 75/85W	230/250V
155/501	1500mm 50W leading circuit	240V
155/500	4W, 6W, 8W, 13W, 30W, 32W, 1200mm 40W, 65W or 80W	200/250V
155/400	4W, 6W, 8W, 30W, 32W or 1200mm 40W	200/250V
155/200	Single 15W, 20W, 22W or 600mm 40W Series pair 15W, 20W or 600mm 40W (two 155/200)	105/250V 200/250V
155/100	Single 4W, 6W or 8W Series pair 4W, 6W or 8W (two 155/100) †	110/130V 230/250V

10 de to the asymentical construction of these switches, they must be placed in the starter switch vickets cornectly orientated (i.e. if the switches refuse to operate, one must be removed and rotated 180 degrees)

### Terminal blocks, fuse holders and starter switch sockets

#### FUSES G T1268, G T1299

All fuses comply with BS.1362 dimensions and must be used with T1265, A5079 and T1304 fuseholders.

Catalogue no.	Rating	Colour
G T1299	3A	Blue
G T1268	5A	Black

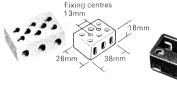
#### G T1306

A 10A 250V 3-way white porcelain terminal block. Inserts are of extruded brass with 0-125in x 0-118in o.d.round bore barrels and pinch screw terminals. These inserts give facility for loop-in cables. Line, earth and neutral terminals clearly marked on terminal block.

#### G T1265

A mains circuit terminal block incorporating a fuse in the line circuit. Black phenolic moulded body with clear alkathene fuse carrier and pinch screw terminals. Earth and neutral connections are of the through barrel type and two lines connections are provided for mains input and circuit feed. Back fixing is achieved by means of screw and shakeproof washer provided. For front fixing a 12mm 6BA screw must be used which is not provided. Either method of fixing provides earth connection to chassis. Fuses to be ordered separately.







#### G T1334

White nylon end entry fuse holder which enables control units to be disconnected before maintenance. Fuse loading cap has bayonet-catch fixing and is finger or coin operated. Push wire terminals for single incoming and double outgoing. Fuses to be ordered separately.



White PVC moulding enclosing starter

cut at a point to suit wiring layout. This

switch contacts crimped to 305mm loop

16/0-2mm white PVC cable which can be

holder does not support the starter switch

and the G Y5274 black oil dipped spring

steel clip can be supplied. The clip latches

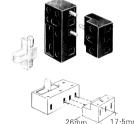
into a square hole (5.6mm min. to 5.8mm

max.) in the fittings chassis.

G M6064/12/Loop

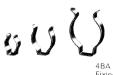
### G A5079

Combined fused terminal block with mains plug. Comprises fused block similar to G T1265, above, but with pins in line and neutral barrels, and a black phenolic moulded plug with a pin in the earth barrel. Fuses to be ordered separately. G A5037-replacement mains plug.



#### G Y5204, G Y5200, G5201

A range of bright zinc plated spring steel tube support clips which can be used around the glass of the tube or around the metal cap. When used around the lamp cap to earth the cap to the metalwork of the fitting chassis any paint should be scraped from the chassis to give good continuity.



J		Y			$\Omega_{\rm IC}$	1
			4BA Fixing	l hole	A TO	7
Cat	alogue	Tube dia.	Α	В	(	5

Catalogue	Tube dia.	A	В	С	
no.	mm	mm	mm	mm	
G Y5204	16	7.5	10.3	7.9	
G Y5200	26	12.7	17.8	9.5	
G Y5201	38	16.7	26.2	9	

#### G A5019/X

White urea moulding with paxolin backplate. Side pressure switch contacts. Draw nut terminals giving side and rear cable entries. Optional extra earth clips (Catalogue no. G Y5267) are held by the holder fixing screws and pass through gaps in the holder skirt. When mounted on 22mm distance pieces behind fitting chassis the starter switch projects enough for easy removal.



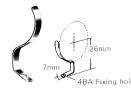
#### G Y5257

A nickel plated spring steel support clip for circular fluorescent tubes. Three clips are required per tube, mounted inside the tube circumference.

Note: Fixing details are approximate and must be adjusted to suit lamp used because of variation in lamp size from different manufacturers.

#### Fixing details

22W tube: 149mm radius 32W tube: 232mm radius 40W tube: 333mm radius



## Lampholders for fluorescent tubes

#### For T12 (38mm diameter) bi-pin fluorescent tubes

#### G B1502

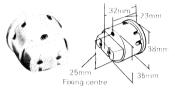
White urea moulding with double-sided independently sprung tube pin contacts and pinch screw terminals for incoming cables, 6BA tubular tapped nuts are provided for fixing. Earth contact (Catalogue no. G Y5420) is available as an optional extra. This holder is not suitable for use with 2400mm tubes which have large tolerances in length.

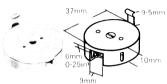
#### G B1512

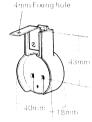
A white urea two-piece moulding with earth clip and double-sided lamp pincontacts. Pinch screw cable terminals. A recess allows a neat termination of 2-core or 3-core flexible cable

#### G B1580/A4

White polycarbonate mouldings with shroud, to give tube cap support, and side procedure lamping contacts, bush awire terminals for single conductor cables. lampholder is vertical with a nominal length tube.







#### G B1524

White area moulding with paxolin backplate. Single-sided tube contacts with pinch screw terminal for incoming. cables. Earth contact G Y5234 is available. as an optional extra. 68A tubular tapped nuts are provided for fixing. This lampholder is not suitable for use with 2400mm tubes which have large tolerances in length. •

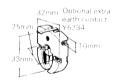
#### G B1573

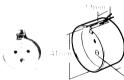
A white urea two piece moulding with an earth spring and deep skirt which covers the tube cap giving additional support Double - ided side pressure contacts are comped to 305mm loop of high-temperature 16/0-2mm white PVC flexible cable. Earth teads onnection is to lamp pin terminal.

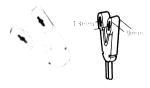
### G B1529

A high temperature white PVC moulding with double-sided brass contacts. crimped to 1220mm flat twin 23/-0076in. white high-temperature PVC flexible cable The extra firm-contact dups make this holder suitable for vertical tubes subjected to vibration. No cortrictio is available









#### FIXING DETAILS

Dimporances holios, are distant as between Toy lamphosders when fitted to the

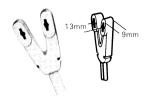
The december of for GRU524 are incopholders are nonconted on subport practice: Oimer sions for G B1580-A4 are Dim ensembles G B1502 are recommended.

Tube size	G B1512	G B1573	G B1524	G B1580/A4	G B1502
mm	mm	mm	mm	mm	mm
2400	2395-5	2398	tellide."	2329	
1800	1784	1786	1784	1718	1827
1500	1521	1523	1520	1454	1563
1200	1220	1222	1220	1154	1263
900	915	916	915	849	958
600	610	613	610	544	653
450	458	460	458	392	501

## Lampholders for fluorescent tubes

#### For T8 (26mm diameter) bi-pin fluorescent tubes

The G B1529 tube holder shown for T12 tubes is also suitable for T8 tubes.



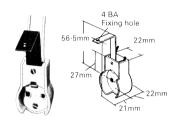
White urea mouldings with shroud to give tube cap support. Side pressure lamp pin contacts with incoming cable crimped to contacts. Cable is high temperature 16/0.2mm white PVC flexible in 305mm loop which can be cut at any point to suit the wiring layout. Other loop lengths available on request. This holder has no current carrying springs or moving parts. The bracket enables the holder to be mounted on a fixed or detachable bridge across the channel.

A locating notch or other means must be provided to stop rotation. Lampholder is vertical with a nominal length tube.

#### Fixing details

Dimensions below are recommended distances between fixing centres.

		_
Tube size	mm	_
1500mm	1444-2	
900mm	840	
450mm	381⋅8	



#### For T5 (15mm diameter) miniature bi-pin fluorescent tubes

#### G B1529

A high-temperature PVC moulding with double-sided brass contacts crimped to 1220mm flat twin 28/0·15mm white high-temperature PVC flexible cable. No earth contact available

White PVC moulding with paxolin insert. Plated brass contacts with solder tag connections. This holder is assembled by threading the incoming cables through the PVC moulding and soldering them to the solder tags on the paxolin insert. This insert is then pressed into the PVC moulding.

#### G B1556/2

White urea mouldings with bright steel bracket. Single-sided lamp pin contacts with pinch screw cable entry terminals.

#### Fixing details

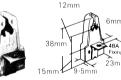
Dimensions below are recommended distances between fixing centres.

Tube size	mm	
525mm	504	
300mm	275	
225mm	199	
150mm	123	



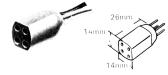






#### Lampholder for circular fluorescent tubes

A single moulding high-temperature white PVC body with 305mm PVC 16/0.2mm leads (one pair, yellow, for starter holder connection, one lead, white, for choke connection and one lead, blue, for connection to neutral supply terminal) Split cylinder grip pin brass contacts



### Bi-pin to BC adaptor

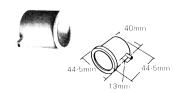
#### G B1515

Bi-pin/BC adaptor with earth contact. A pair of these adaptors enables modern bi-pin tubes to be used where BC lampholders are fitted in a fitting. Two adaptors required per tube.



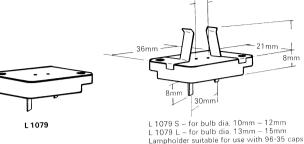
#### Weatherproof sleeve (for T12 38mm diameter) bi-pin fluorescent

White neoprene moulding suitable for use with G B2512 lampholder. It is recommended that AC 1981 circular flex be used for connection to lampholder and the cable entry into the cap be made waterproof with silicone grease.

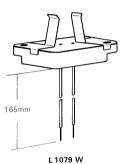


### Miscellaneous Lampholders

The L 1079 series are for use with miniature tungsten halogen LV lamps having G6.35 caps, e.g. M28, M32, M36, M37 (see section 5.). Both tab and lead wire versions are available. The basic flat holder is suitable where the lamp is not subject to any vibration and is unlikely to sag. Where extra support for the lamp is necessary the versions with springs which support the lamp pinch are recommended.







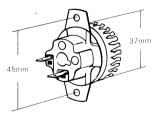


L 1123/A

Suitable for use with low volt miniature tungsten lamps having G.4 caps. eg. M29, M30 M34 M35



Suitable for tungsten halogen lamps having GY9.5 cap. e.g. A1/233 and A1/247



L 1042/LV for lamp voltages up to and including 21-5V

Suitable for use with lamps having G.17g caps. For the many projector lamps with this cap see section 5.



for lamp voltages over 21.5V

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#### THORN LIGHTING LIMITED. (hereinafter referred to as the Company)

### GENERAL CONDITIONS OF SALE

- GENERAL. All orders are accepted and executed on the understanding that the Purchaser is bound by the following General Conditions of Sale. Where there is any inconsistency between these General Conditions of Sale and any Conditions which the Purchaser seeks to impose these General Conditions of Sale shall prevail.
- VALIDITY OF QUOTATIONS. The Company reserves the right to refuse the Purchaser's acceptance of a quotation unless such quotation is stated to be open for a specific period and is not withdrawn in such period.
- PRICES AND DISCOUNTS. The published prices of and the discounts applicable to the Company's products are those ruling on the date of publication and are subject to alteration without notice.
- PAYMENT. Unless otherwise agreed in writing, payment in full is due in respect of any goods delivered.  $2\frac{1}{2}$  per cent settlement discount will be allowed off accounts (excluding the amount of any tax on the supply or purchase of the goods) paid by the end of the month following that in which the invoice is dated. No other settlement terms will be
- NEW ACCOUNTS. Where a credit account is desired, a Bank and two trade references are required.
- CARRIAGE. Unless otherwise specified by the Company, goods are delivered carriage free to any part of Great Britain and Northern Ireland. Special fittings and dimming equipment are offered ex-works carriage extra. When special delivery arrangements are requested, the difference between standard delivery and special rates will be charged.
- PACKING. A charge is made when it is necessary to despatch goods in crates or cases but this amount will be credited in full on the return, within one month, of the crates or cases in good condition carriage paid. No charge is made for any other form of packing and no credit will be allowed for its return.
- LOSS OR DAMAGE IN TRANSIT. Clear receipts should be given only if goods have been examined, as an unqualified signature may react to the disadvantage of the Purchaser if the consignment should become the subject of a claim. In the event of short delivery or damage in transit, it is essential that the Company's despatching depot and the Carriers be advised within three days of receipt of goods. Irrespective of condition of packing, goods and packing should be held for inspection by Carriers before return. After inspection, Carriers should accept goods or return to sending depot, carriage free.

The following details should be sent to the Company:— Condition of package. Advice note number.

Date Carrier advised. Extent of damage or shortage. Date consignment received.

In the event of non-delivery, Carriers and the Company's despatching depot should be advised within ten days of Carrier's name. date of advice packing note. The Company will not be responsible for goods lost or damaged in transit unless the

- LIABILITY FOR DELAY. Any times quoted for despatch, repair or replacement are to be treated as estimates only and the Company shall not be liable for failure to despatch, repair or replace within such time unless the Purchaser has suffered loss thereby and the amount payable in respect thereof shall have been agreed in writing as liquidated damages, in which case the Company's liability shall be limited to the amount so agreed to be paid. In all cases, whether a time for despatch, repair or replacement be quoted or not, the time for despatch, repair or replacement shall be extended by a reasonable period if delay in despatch, repair or replacement is caused by instructions or lack of instructions from the Purchaser or by industrial dispute or by any cause whatsoever beyond the Company's reasonable
- DEFAULT. The Company shall have the right to discontinue delivery and also at its discretion to determine the contract in respect of any undelivered goods if the Purchaser defaults in payment.
- 11 DEFECTS AFTER DELIVERY. The Company will make good, by repair or at the Company's option, by the supply of replacement, defects which, under proper use, appear in the goods within a period of 12 calendar months after the goods have been delivered and arise solely from faulty design (other than a design made, furnished or specified by the Purchaser for which we have disclaimed responsibility in writing), materials or workmanship. Provided further that in respect of parts or components not of the Company's manufacture, the Company will give the Purchaser a guarantee equivalent to the guarantee (if any) which the Company may have received from the supplier of such parts or components in respect thereof but not so as to impose on the Company in respect of such parts or components a liability greater than that imposed on it by the aforesaid period of this clause. Save as aforesaid and as provided in Clauses 8 and 9, the Company shall not be under any liability in respect of defects in goods delivered or for any injury, damage or loss resulting from such defects or from any work done in connection therewith and its liability under this clause shall be in lieu of any warranty or condition implied by law as to the quality or fitness for any particular purpose of such goods.
- SPECIAL ORDERS. All orders for lamps of non-standard voltages or for types not included in catalogues are considered to be "Special Types"—the production of which is undertaken on the understanding that the Purchaser will accept under or over delivery to the extent of 10 per cent at the price quoted per unit.
- RETURN OF GOODS. In no circumstances may goods supplied against a firm order be returned without the customer having first applied for and obtained the written consent of the Company. A handling charge amounting to not more than 10 per cent of the invoice value of the returned goods may be deducted from any credit allowed where it is established that the reason for their return is not subject to the provision of Clause 8 or 11 hereof or through any error
- on the part of the Company. DESCRIPTIVE MATTER AND ILLUSTRATIONS. All descriptive and forwarding specifications, drawings and particulars of weights and dimensions issued by the Company are approximate only, and are intended only to present a general idea of the goods to which they refer and shall not form part of a contract.
- EXPORT. Goods purchased on the Home Market must not without previous consent be offered or sold for Export outside the European Economic Community and any enquiries or orders for such export must be placed directly with the Export Department of the Company with indication of the Country of Destination.
- PATENTS. In the event of any claim being made or action being brought against the Purchaser in respect of infringement of British patents by the use or sale of goods supplied hereunder, the Purchaser is to notify the Company immediately and the Company shall be at liberty with Purchaser's assistance if required, but at the Company's expense, to conduct through the Company's own Lawyers and Experts all negotiations for the settlement of the same or any litigation that may arise therefrom; subject to such notifications and provided that no such goods, or any part thereof, shall be used for any purpose other than that for which the Company supply them, the Company will indemnify the Purchaser in respect of any such claims.
- LEGAL CONSTRUCTION. These General Conditions of Sale shall be construed in accordance with the law of England and if any question, dispute or difference shall arise between the parties in respect of their interpretation or their rights or duties heretofore, the same shall be referred to a single arbitrator in London in case the parties can agree upon one. Otherwise it shall be referred to arbitration in London under the provision of the Arbitration Acts 1889 to 1950 or any statutory modification or re-enactment thereof which provisions shall also apply to the case of a reference to a single arhitrator.

# **Thorn Lighting Order Offices**

#### ZONE ONE

#### North East

Headquarters and Order Office: Thorn House, 3 Ring Road, Lower Wortley, Leeds LS12 16J. Telephone: 0532-636321 Telex: Thornlite Leeds 55110

#### North West

Headquarters and Order Office : Thorn House. 2 Claytonbrook Road. Clayton. Manchester M11 1BP. Telephone : 061-223 1322 Telex : Thornlite Manchester 668642

#### Scotland

Headquarters and Order Office: Thorn House, Lawmoor Street, Glasgow G5 OTT. Telephone: 041-429 6222 Telex: Thornlite Glasgow 77630

#### ZONE TWO

#### Midlands

Headquarters and Order Office:
Thorn House.
Aston Church Road.
Saltley Trading Estate.
Birmingham 8.
Telephone: 021-327 1535
Telex: Thornlite Birmingham 33235

#### South West

Headquarters and Order Office: Thorn House, Penarth Road, Cardiff CF1 7YP. Telephone: 0222-44200 Telex: Thornlite Cardiff 49334

#### Northern Ireland

Headquarters and Order Office, Thorn House, Prince Regent Road, Belfast BT5 6OR, Telephone: 0232-54122 Telex: Thornlite Belfast 74695

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#### ZONE THREE

#### **London** Headquarters and Order Office:

Victoria Trading Estate, Victoria Way, Charlton SE7. Telephone: 01-858 3281 Telex: Thornlite Charlton 896171

### Eastern Headquarters and Order Office:

Angel Road Works, 402 Angel Road, Edmonton, London N18, Telephone: 01-807 3050 Telex: Thornlite Edmonton 23157

#### South-East

Headquarters and Order Office: Thorn Industrial Estate, Homesdale Road, Bromley, Kent BR1 2OP. Telephone: 01-460 9966 Telex: Thornlite Bromley 25823

#### GOVERNMENT SALES UNIT

Atlas House, Great Cambridge Road, Enfield, Middlesex. Telephone: 01-363 5353

#### **HEAD OFFICE and SHOWROOM**

Thorn House, Upper Saint Martins Lane, London WC2H 9ED. Telephone: 01-836 2444 Telex: Thorn London 24184/5

### **Thorn Overseas Subsidiaries**

#### AUSTRALIA

Thorn Lighting Industries (Pty) Limited, Maldon Street, P.O. Box 74, Broadmeadows, Victoria 3047.

#### AUSTRIA

Thorn Electrical Industries G.m.b.H., Erzherzog-Karl-Strasse 57, 1220 Vienna.

#### CANADA

Thorn Lighting Canada Limited, 2763 Thamesgate Drive, Mississauga, Ontario L4T 1G5.

#### DENMARK

Thorn Electric A/S, Fabriksparken 4, 2600 Glostrup.

#### EIRE

Thorn Lighting Limited, Grand Canal Place, Dublin 8.

#### FRANCE

Thorn Electrique, 26 Rue de La Baisse, 69100—Villeurbanne.

#### GERMANY

Thorn Licht Beleuchtungsges m.b.H. 2000 Hamburg 61 Borsteler Chaussee 287.

#### ITALY

Societa Industriale Vicentina, Illuminazione SpA, Casella Postale 604, 36100 Vicenza.

#### NEW ZEALAND

Thorn Electrical Industries (NZ) Limited, P.O. Box 15150, New Lynn, Auckland 7.

#### NORWAY

Norske Thorn A/S, Postbox 7065, Oslo 3.

#### SOUTH AFRICA

Thorn Lighting (S.A.) Limited, P.O. Box 43075, Industria, Transvaal.

#### SWEDEN

Thorn Belysning AB, Ballstavagen 30-32, Box 200 75, 161 20 Bromma 20.

Thorn Lighting Limited, International Division, Thorn House, Upper Saint Martin's Lane, London WC2H 9ED. Telex: Thorn London 24185 Cables: Eleclampo WC2 Telephone: 01-836 2444.